



Wednesday, August 30, 2023

PRL PC-GP4

Polymer Resources Ltd. - Polycarbonate

Units

English ▼

Action

Legend ([Open](#))

General Information

General			
Material Status	• Commercial: Active		
Availability	• North America		
Features	• General Purpose	• High Impact Resistance	• Self Extinguishing
	• High Flow	• Medium Heat Resistance	
RoHS Compliance	• RoHS Compliant		
UL File Number	• E113219		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical		Nominal Value	Unit	Test Method
Density / Specific Gravity		1.20		ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)		18 to 30	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)		5.0E-3 to 7.0E-3	in/in	ASTM D955
Mechanical		Nominal Value	Unit	Test Method
Tensile Strength (Yield, 0.125 in)		9000	psi	ASTM D638
Tensile Strength (Break, 0.125 in)		9500	psi	ASTM D638
Tensile Elongation (Yield, 0.125 in)		6.0	%	ASTM D638
Tensile Elongation (Break, 0.125 in)		120	%	ASTM D638
Flexural Modulus (0.125 in)		330000	psi	ASTM D790
Flexural Strength (0.125 in)		13400	psi	ASTM D790
Impact		Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)		12	ft·lb/in	ASTM D256
Gardner Impact (0.125 in)		> 320	in·lb	ASTM D3029
Hardness		Nominal Value	Unit	Test Method
Rockwell Hardness				ASTM D785
M-Scale		70		
R-Scale		118		
Thermal		Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed, 0.125 in)		265	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed, 0.125 in)		255	°F	ASTM D648
Vicat Softening Temperature		285	°F	ASTM D1525 ²
RTI Elec				UL 746B
0.07 in		176	°F	
0.12 in		176	°F	
RTI Imp				UL 746B
0.07 in		176	°F	
0.12 in		176	°F	
RTI Str				UL 746B
0.07 in		176	°F	
0.12 in		176	°F	
Electrical		Nominal Value	Unit	Test Method
Comparative Tracking Index (CTI) (0.0669 in)		PLC 2		UL 746A
High Amp Arc Ignition (HAI)				UL 746A
0.07 in		PLC 0		
0.12 in		PLC 0		
Hot-wire Ignition (HWI)				UL 746A

0.07 in	+852-6957-5415 (HongKong)	PLC 1
0.12 in		PLC 0
Flammability		Nominal Value Unit Test Method
Flame Rating		UL 94
0.07 in		V-2
0.12 in		V-2
Optical		Nominal Value Unit Test Method
Light Transmittance (100.0 mil)		88.0 % ASTM D1003
Haze (100.0 mil)		1.00 % ASTM D1003

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	245 to 255	°F
Drying Time	3.0 to 4.0	hr
Drying Time, Maximum	8.0	hr
Rear Temperature	480 to 520	°F
Middle Temperature	500 to 540	°F
Front Temperature	520 to 560	°F
Processing (Melt) Temp	510 to 560	°F
Mold Temperature	150 to 200	°F

Notes

¹ Typical properties: these are not to be construed as specifications.

² Rate B (120°C/h), Loading 2 (50 N)

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